



December 24, 2010

**CERTIFICATION OF WELDING CONSUMABLE**

THIS IS TO ADVISE THAT THE CANADIAN WELDING BUREAU HAS WITNESSED TESTS ON **KISWEL INC.** ELECTRODE DESIGNATED AS

**KX-706M**

AS MANUFACTURED IN **FLORENCE, KY, USA** MEETS THE REQUIREMENTS OF CLASSIFICATION **E492C-6M-H8** OF CSA STANDARD **W48-06** "FILLER METALS AND ALLIED MATERIALS FOR METAL ARC WELDING" USING **ARGON + 20 TO 25% CO<sub>2</sub>** SHIELDING GAS.

IN ADDITION, THE DIFFUSIBLE HYDROGEN TEST WAS CONDUCTED IN ACCORDANCE WITH AWS A4.3-93 "STANDARD METHODS FOR DETERMINATION OF THE DIFFUSIBLE HYDROGEN CONTENT OF MARTENSITIC, BAINITIC AND FERRITIC STEEL WELD METAL PRODUCED BY ARC WELDING" AND IS WITHIN THE LIMITS SET BY CSA STANDARD W48.

THIS CERTIFICATION, WHICH IS VALID FOR SIZES FROM **1.2 MM TO 1.4 MM**, EXPIRES ON **DECEMBER 19, 2012** AND MAY BE EXTENDED BY MEETING THE TEST REQUIREMENTS OF CSA STANDARD **W48**.

CANADIAN WELDING BUREAU

Alice Y. Lau, P. Eng.  
Operations Manager, Procedures & Electrodes

AYL/co  
KWFCKX706M



8260 Parkhill Drive, Milton, Ontario L9T 5V7  
Tel: 1.800.844.6790 info@cwbgroup.org  
Fax: 905.542.1318 www.cwbgroup.org